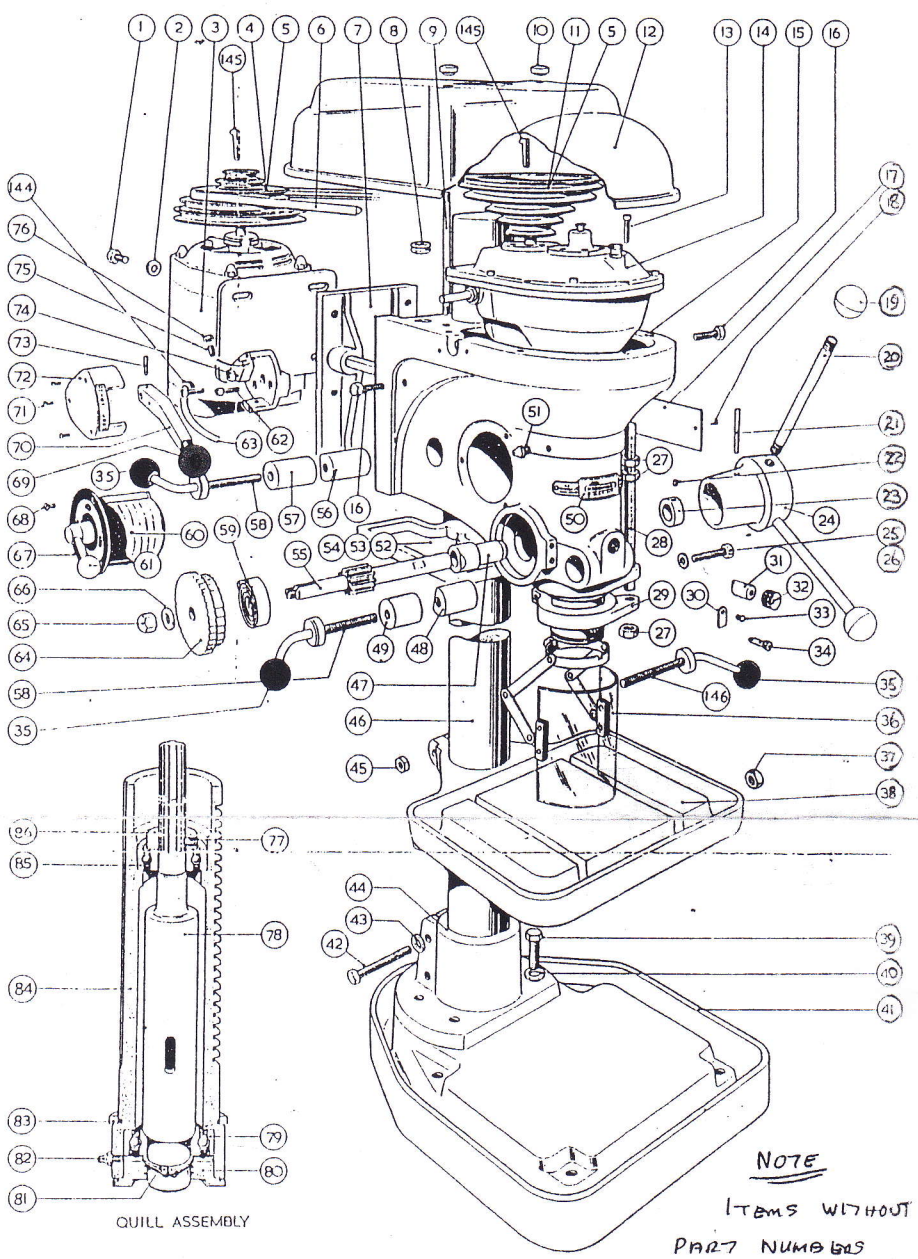
ce Instructions Including Parts List for ed Drilling Machine M B 4 nd Column Type and M.F.4 Pedestal Type Mark II

MEDDINGS

PLEASE QUOTE PART NUMBERS AND NOT ITEM NUMBERS WHEN ORDERING SPARES

Item No.	Part No.	Description	No. off
1		5/16" B.S.F. x 1/2" Lg. Hex. Hd. Setscrew	4
2		5/16" Washer	4
3		3/4 h.p. Electric Motor	1
4	258	Motor Pulley	1
5		1/4" B.S.F. x 1/2" Lg. Allen Grub Screw	2
6	300	'35M' Vee Belt	1
7		Motor Plate Assembly	1
8		Rubber Grommet	2
9		Belt Cover Pillar	2
10	9266	Belt Cover Nut	2
11	9395	Gear Shaft Pulley	1
12		Belt Cover	1
13		1/4" B.S.F. x 1" Lg. Cap Head Screw	5
14		Gear Box Complete	1
15		Head	1
16		Motor Plate Locking Screw	2
17		Instruction Plate	1
18		Nameplate Fixing Screw	2
19		1 1/4" dia. Black Knob	3
20		Star Handle Spoke	3
21		5/16" dia. x 2" Lg. Mills Pin	1
22	514 (10-19121)	1/4" B.S.F. x 1/4" Lg. Allen Grub Screw	1
23		Starwheel Thrust Collar	1
24		Starwheel Hub	1
25		5/16" B.S.F. x 1 1/2" Lg. Hex. Hd. Bolt	1
26		5/16" Washer	1
27		1/4" B.S.F. Locknut	3
28		Scale	1
29		Scale Carrier	1
30	293	Spring Box Plunger Spring	1
31		Quill Key	1
32		Key retainer	1
33		2-B.A. x 1/4" Lg. Rd. Hd. Screw	1
34		Spring Box Plunger	1
35		Black Knob	3
36	19455	Chuck Guard	1
37		3/8" B.S.F. Nut	2
38		Table	1
39		1/2" B.S.F. x 1 1/4" Lg. Hex. Hd. Set Screw	4
40		1/2" Washer	4
41		Base	1
42		3/8" B.S.F. x 2 1/2" Lg. Hex. Hd. Screw	2
43		3/8" Washer	2
44		Bolster	1
45		3/8" B.S.F. Nut	1
46	20035/6	F/B Column	1
47		Quill Activating Gear Bush	1
48		Locking Bush (Threaded)	1
49		Locking Bush (Plain)	1
50		Nameplate	1
51	337	1/4" B.S.F. Hydraulic Nipple	1
52		Drill Tray	1
53		3/8" B.S.F. x 1 1/2" Lg. Bolt	1
54		3/8" Washer	1
55		Quill Activating Gear	1
56		Locking Bush (Threaded)	1
57		Locking Bush (Plain)	1
58		Locking Handle	2
59	345	Return Spring	1
60		Switch	1
61		Switch Lever Assembly	1
62	5024 (10-6512)	1/4" B.S.F. x 3/4" Lg. Cap. Hd. Screw	2
63		Electric Cable	1
64		Spring Box Cover	1
65		1/4" B.S.F. Dome Nut	1
66		1/4" Washer	1
67		Switchplate (FWD-OFF-REV.)	1
68	5469	2-B.A. x 3/8" Lg. Csk. Hd. Screw	3
69		1 1/2" Dia. Red Knob	1
70		Gear Lever	1
71		4-B.A. x 3/8" Lg. Rd. Hd. Screw	3
72A		Gear Index Plate	1
72B		Gear Lever Gate Cover	1
72C		Fixing Screw	2
73		1/8" Dia. x 3/4" Lg. Taper Pin	1
74		Gear Lever Gate Body	1
75		2-B.A. Slotted Grub Screw	
76	326	2-B.A. Lock Nut	
77	514 (10-19121)	1/4" B.S.F. x 1/4" Lg. Allen Grub Screw	
78		No. 2 M.T. Spindle	
79	312	25 m/m Angular Contact Ball Race	
80	17452	Quill Seal	
81	18308	25 m/m External Circlip	
82		2-B.A. Nipple 5714	
83		Buffer Washer	
84		Sleeve	
85	70	17 m/m Light Type Ball Journal	
86	505	Ball Race Collar	
144		3/8" B.S.C. Bush	
145	20267	1/8" G.S.T. x 1 1/2" Lg. Key	
146		Locking Handle	



QUILL ASSEMBLY

NOTE

ITEMS WITHOUT PART NUMBERS ARE OBSOLETE

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