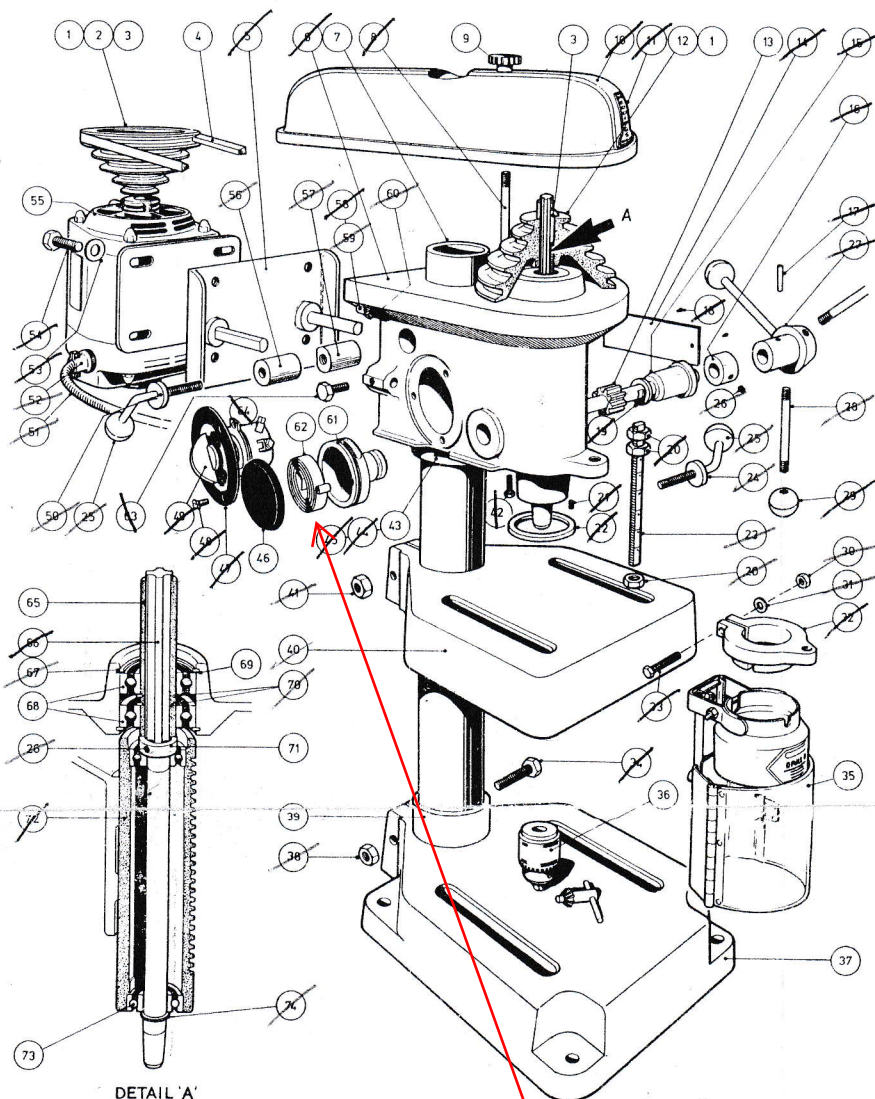


# Spare Parts Identification List for 15" Bench and Floor Type DRILTRU MkII Drilling Machines

- = OBSOLETE

PLEASE QUOTE PART  
NUMBERS AND NOT  
ITEM NUMBERS WHEN  
ORDERING SPARES

Item No.	Part No.	Description	No. Off
1	19112	M6 x 6mm lg Allen Grub Screw	2
2	19432	Motor Pulley	1
3	20267	Gib Head Key	2
4	7594	42M Vee Belt	1
5	-	Motor Plate Assembly	1
6	-	Head Casting	1
7	20035 or 20036	Column 4' 9" Column 2' 3"	1
8	-	Belt Cover Pillar	1
9	-	Handwheel	1
10	-	Belt Cover	1
11	-	Nameplate	1
12	703	Spindle Pulley	1
13	505 or 20021	Activating Gear and Shaft sub-assembly	1
14	-	Instruction Plate	1
15	-	Activating Gear Bush	1
16	-	Star Wheel Thrust Collar	1
17	10174	3/16" dia. Mills Pin x 1 1/2" long	1
18	-	No. 4 x 3/8" lg Hammer Drive Screw	2
19	-	Washer	1
20	-	Scale Locknut	3
21	-	2.BA x 3/8" lg. Hex. Hd. Socket Grub Screw	1
22	-	Buffer Pad	1
23	-	Scale	1
24	-	Table Locking Handle	1
25	-	Bakelite Knob	2
26	-	1/4" B.S.F. x 1/4" lg Allen Grub Screw	2
27	20163	Star Wheel Hub	1
28	-	Star Wheel Rods	3
29	21123	1 1/2" dia. Knob	3
30	-	1/4" B.S.F. Hex. Nut	1
31	-	1/4" Standard Washer	1
32	-	Chuck Guard Scale Stop	1
33	-	1/4" B.S.F. x 1 1/4" lg. Hex. Hd. Screw	1
34	-	3/8" B.S.F. x 2" lg. Hex. Hd. Screw	1
35	19455 or 100	Chuck Guard	1
36	-	0-1/2" Capacity Chuck	1
37	-	Base	1
38	-	3/8" B.S.F. Nut	1
39	9521	Spacing Ring	1
40	-	Table	1
41	-	3/8" B.S.F. Nut	1
42	-	2.BA x 1" lg. Hex. Hd. Screw	1
43	714	Safety Collar	1
44	-	5/16" B.S.F. x 1 1/4" lg Hex. Hd. Screw	1
45	-	5/16" dia. Washer - small	1



DETAIL 'A'

QUILL ASSY COMPLETE 20160 (EXCL CARTRIDGE SLIDE 65)

Item No.	Part No.	Description	No. Off
46	19059	Spring Box Cover	1
47	-	On-Off Switch Plate	1
48	-	2.BA x 3/8" lg. C/sk Hd. Screw	3
49	-	On-Off Switch	1
50	-	Locking Handle Assy.	1
51	-	Mettaflex Cable (4-core) 3-phase machines	1
-	-	Mettaflex Cable (3-core) Single phase machines	1
52	-	Adjustable Cable Grip	1
53	-	5/16" Standard Washer	4
54	-	5/16" B.S.F. x 1" lg. Hex. Hd. Screw	4
55	-	3/4" H.P. Elec. Motor	1
56	-	Locking Bush (Plain)	1
57	-	Locking Bush (Threaded)	1
58	-	4. BA x 3/8" lg. Soc. Hd. Cap Screw	1

Item No.	Part No.	Description	No. Off
59	-	Brass Fixall Clip	1
60	-	Moulded Rubber Grommet	1
61	11015	Spring Box	1
62	345	Return Spring	1
63	-	1/4" B.S.F. x 5/8" lg. Hex. Hd. Screw	2
64	-	Switch Housing Liner	1
65	20030	Carrier Sleeve	1
66	-	Spindle	1
67	-	2" Internal Circlip	2
68	7167	Ballrace	2
69	11936	Waved Washer	1
70	-	3/8" External Circlip	2
71	505	Small Collar	1
72	-	Quill	1
73	7165	Ballrace	2
74	-	3/8" dia. Circlip	1

IF CHANGING DESIGNATING GEAR SHAFT - CHANGE ALL WITH \*

Locking nut 10-20129

# MEDDINGS

MEDDINGS MACHINE TOOLS LTD

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