



***Miggy*125**

Halvautomat

Semi-automatic

Halbautomat





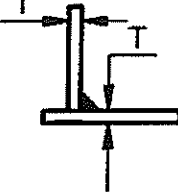
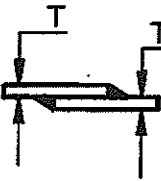
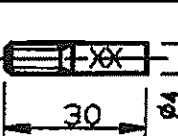
Semi-automatique

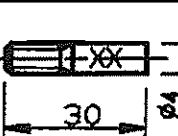

**Bruksanvisning och
reservdelslista**

**Manual and spare
parts list**

**Betriebsanweisung und
Ersatzteilliste**





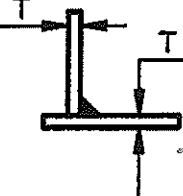
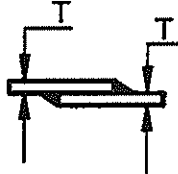
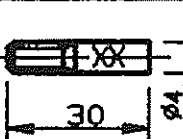
**Manuel d'instructions et
liste des pièces détachées**

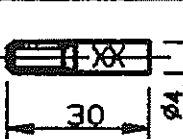

321287		T mm	Tråd Wire Draht Fil	MIX		CO ₂	
Fogtyp Type of joint Fagentyp Forme de joint				OFF ₁ 		OFF ₁ 	
	0.75	Fe0.6	1	2.5	1	2	
		Fe0.8	1	1.5	1	1	
	1.0	Fe0.6	2	5	2	4	
		Fe0.8	2	2.5	2	2	
	1.5	Fe0.6	4	9	4	8	
		Fe0.8	4	5	4	5	
	0.75	Fe0.6	1	2.5	1	2	
		Fe0.8	1	1.5	1	1	
	1.0	Fe0.6	2	5	2	4	
		Fe0.8	2	2.5	2	2	
	1.5	Fe0.6	4	9	4	8	
		Fe0.8	4	5	4	5	
	0.75	Fe0.6	1	2.5	1	2	
		Fe0.8	1	1.5	1	1	
	1.0	Fe0.6	2	5	2	4	
		Fe0.8	2	2.5	2	2	
	1.5	Fe0.6	4	9	4	8	
		Fe0.8	4	5	4	5	
3.0	Fe0.8	5	7	5	8		

		Elektroddiameter Wire diameter Drehtdurchmesser Diametre de fil		Kontaktmunstyks Kontaktduse		Contact tip Embout contact.		
				MIX		CO ₂		
			mm	Inch	Part no.	xx	Part no.	xx
Aufrod	12,51	Fe	0,8	0,025	153503-001	08	153503-001	08
Aufrod	12,51	Fe	0,8	0,030	153503-003	12	153503-002	10

Svetsdata
Welding data
Schweißdaten
Paramètres de soudage

220/240V, 1-fas
220/240V, 1-phase
220/240V, Einphasen
220/240V, Monophasée

321265		T mm	Tråd Wire Draht Fil	MIX		CO ₂	
Fogtyp Type of joint Fagentyp Forme de joint				OFF ₁ 		OFF ₁ 	
	0.75	Fe0.6	1	5.5	1	5	
		Fe0.8	1	4.5	1	4	
	1.0	Fe0.6	2	7	2	6	
		Fe0.8	2	5.5	2	5	
	1.5	Fe0.6	3	9	3	8	
		Fe0.8	3	8	3	4	
	0.75	Fe0.6	1	5.5	1	5	
		Fe0.8	1	4.5	1	4	
	1.0	Fe0.6	2	7	2	6	
		Fe0.8	2	5.5	2	5	
	1.5	Fe0.6	3	9	3	8	
		Fe0.8	3	8	3	4	
	0.75	Fe0.6	1	5.5	1	5	
		Fe0.8	1	4.5	1	4	
	1.0	Fe0.6	2	7	2	6	
		Fe0.8	2	5.5	2	5	
	1.5	Fe0.6	3	9	3	8	
		Fe0.8	3	8	3	4	
3.0	Fe0.8	4	10	4	9		

		Elektroddiameter Wire diameter Drehtdurchmesser Diametre de fil		Kontaktmunstycke Kontaktduse		Contact tip Embout contact.		
				MIX		CO ₂		
	mm	Inch	Part no.		xx	Part no.		xx
Aufrod	12,51	Fe	0,8	0,025	153503-001	08	153503-001	08
Aufrod	12,51	Fe	0,8	0,030	153503-003	12	153503-002	10

Svetsdata
Welding data
Schweißdaten
Paramètres de soudage

220/380V, 3-fas
220/380V, 3-phase
220/380V, Dreiphasen
220/380V, Triphasée

Krets- och förbindningsschema

– 220–240V, 1-fas, 50 Hz –

Circuit and connection diagram

– 220~240V, 1-phase, 50 Hz –

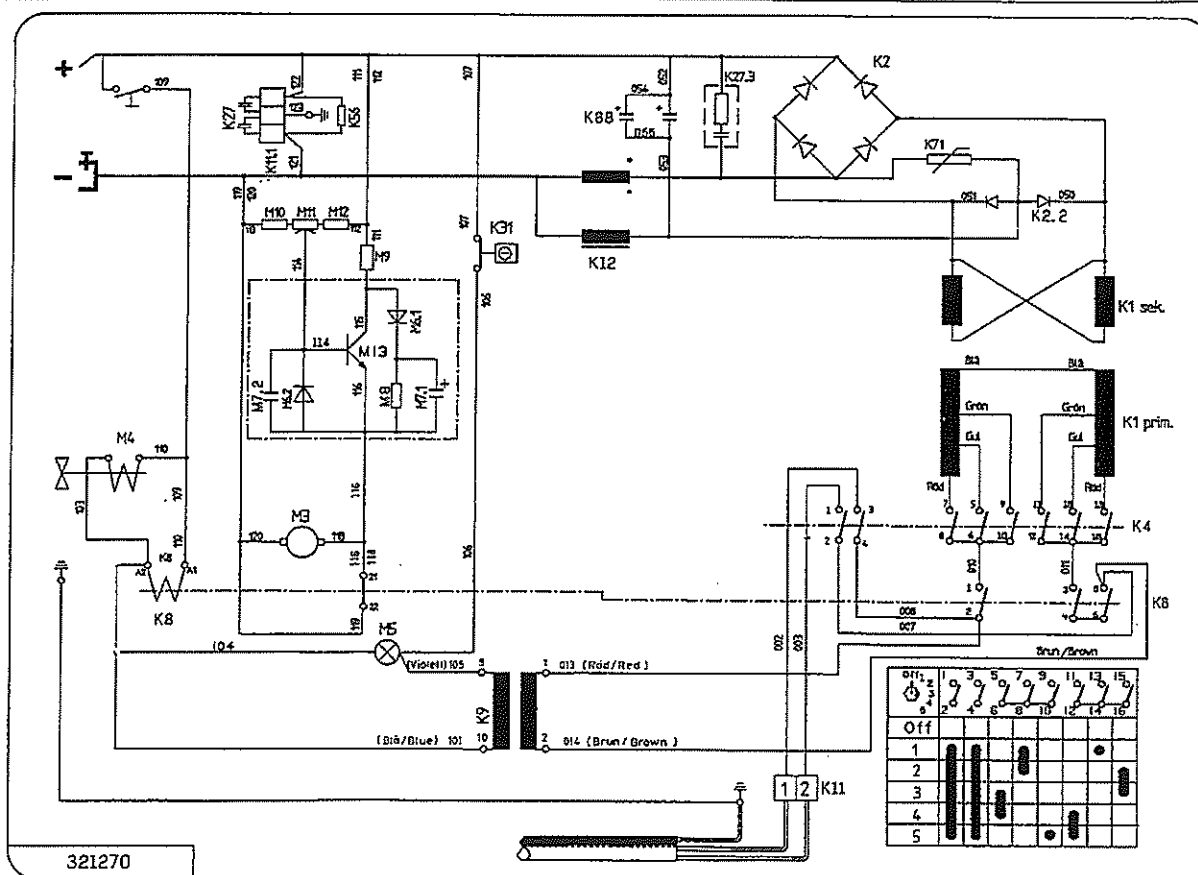
Kreis- und Verbindungsplan

– 220–240V. 1-fasen, 50 Hz –

Schéma électrique

– 220–240V, monophasée, 50 Hz –

K 1	Transformator Transformer Trafo Transformateur principal	K11	Anslutningsplint Connection block Klemmbrett Plaque à bornes (réseau)	K88	Kondensator Capacitor Kondensator Condensateur	M 7:2	Kondensator Capacitor Kondensator Condensateur
K 2	Likriktare (huvud) Rectifier (main) Gleichrichter (Haupt) Pont redresseur	K11:1	Plint Connection block Klemmbrett Bloc de connection	M 3	Trådmarmotor Wire feed motor Drahtvorschubmotor Moteur d'alimentation	M 8	Motstånd Resistor Widerstand Résistance
K 2:2	Likriktare (grund) Rectifier (basic) Gleichrichter (Grund) Redresseur courant de base	K12	Induktor Inductor Drossel Inductance	M 4	Magnetventil Solenoid valve Magnetventil Electrovanne de gaz	M 9	Motstånd Resistor Widerstand Résistance
K 4	Strömställare On/off Switch Stromschalter Interrupteur/sélecteur de tension de soudage	K27	Kondensator Capacitor Kondensator Condensateur	M 5	Signallampa Pilot lamp Signalleuchte Lampe témoin	M10	Motstånd Resistor Widerstand Résistance
K 8	Huvudkontaktör Main contactor Hauptschalterschütz Contacteur principal	K31	Termovakt Thermal relay Thermowächter Thermostat	M 6:1	Diod Diode	M11	Vridmotstånd Variabel resistor Drehwiderstand Rhéostat
K 9	Manövertransformator Auxiliary transformer Steuertrafo Transformateur auxiliaire	K56	Motstånd Resistor Widerstand Résistance	M 6:2	Diod Diode	M12	Motstånd Resistor Widerstand Résistance
				M 7:1	Kondensator Capacitor Kondensator Condensateur	M13	Transistor



Krets- och förbindningsschema

– 220/380V, 3-fas, 50 Hz – 220V, 3-fas, 60 Hz

Circuit and connection diagram

– 220/380V, 3-phase, 50 Hz – 220V, 3-phase, 60 Hz

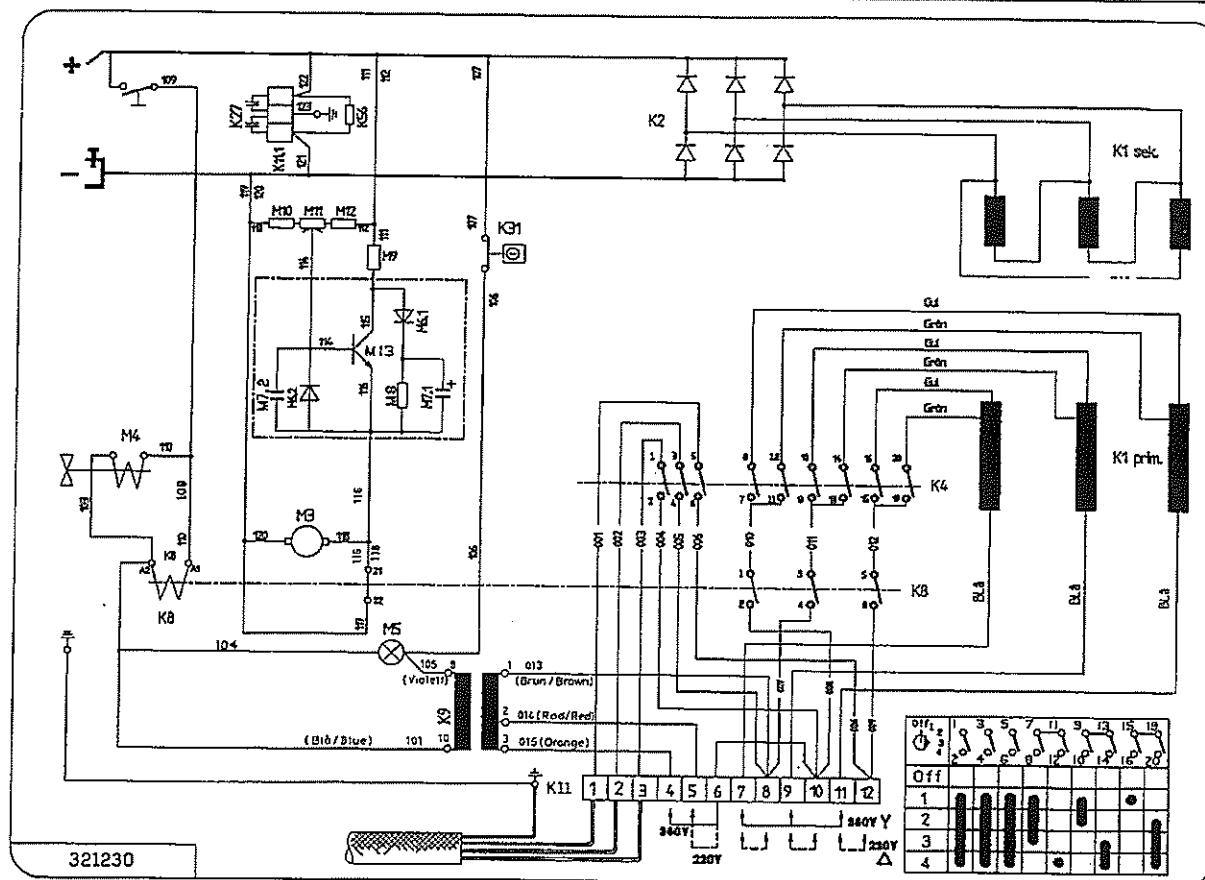
Kreis- und Verbindungsplan

– 220/380V, 3-phasen, 50 Hz – 220V, 3-phasen, 60 Hz

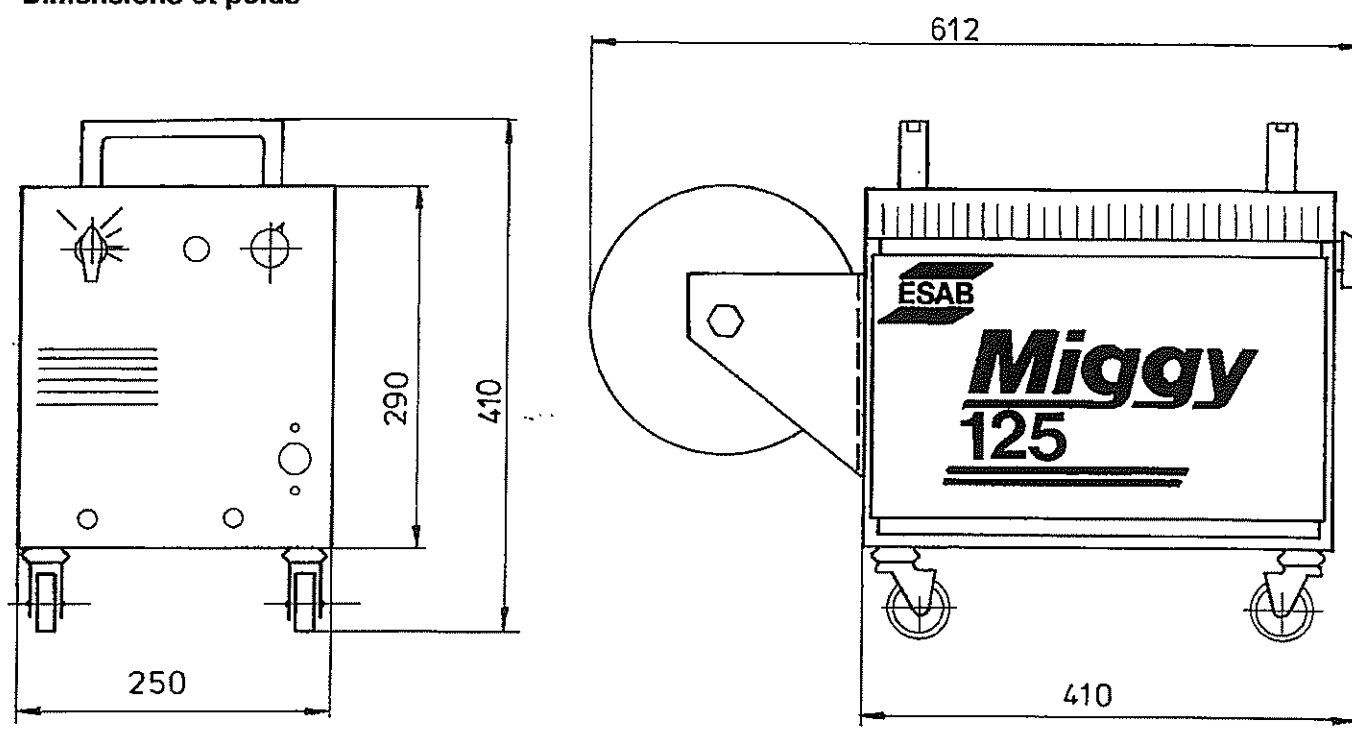
Schéma électrique

– 220/380V, triphasée, 50 Hz – 220V, triphasée, 60 Hz

K 1	Transformator Transformer Trafo Transformateur principal	K11:1	Plint Connection block Klemmbrett Bloc de connection	M 6:1	Diod Diode	M12	Motstånd Resistor
K 2	Likriktare (huvud) Rectifier (main) Gleichrichter (Haupt) Redresseur	K27	Kondensator Capacitor Kondensator Condensateur	M 6:2	Diod Diode		Widerstand Résistance
K 4	Strömställare On/off Switch Stromschalter Interrupteur — sélecteur de tension de soudage	K31	Termovakt Thermal relay Thermowächter Thermostat	M 7	Kondensator Capacitor Kondensator Condensateur	M13	Transistor
K 8	Huvudkontaktor Main contactor Hauptschalterschütz Contacteur principal	M 3	Trådmotarmotor Wire feed motor Drahtvorschubmotor Moteur d'alimentation	M 8	Motstånd Resistor Widerstand Résistance		
K 9	Manövertransformator Auxiliary transformer Steuertrafo Transformateur auxiliaire	M 4	Magnetventil Solenoid valve Magnetventil Electrovanne de gaz	M 9	Motstånd Resistor Widerstand Résistance		
K11	Anslutningsplint Connection block Klemmbrett Plaque à bornes, réseau et couplage	M 5	Signallampa Pilot lamp Signalleuchte Lampe témoin	M10	Motstånd Resistor Widerstand Résistance		
				M11	Vridmotstånd Variabel resistor Drehwiderstand Potentiomètre (vitesse fil.)		

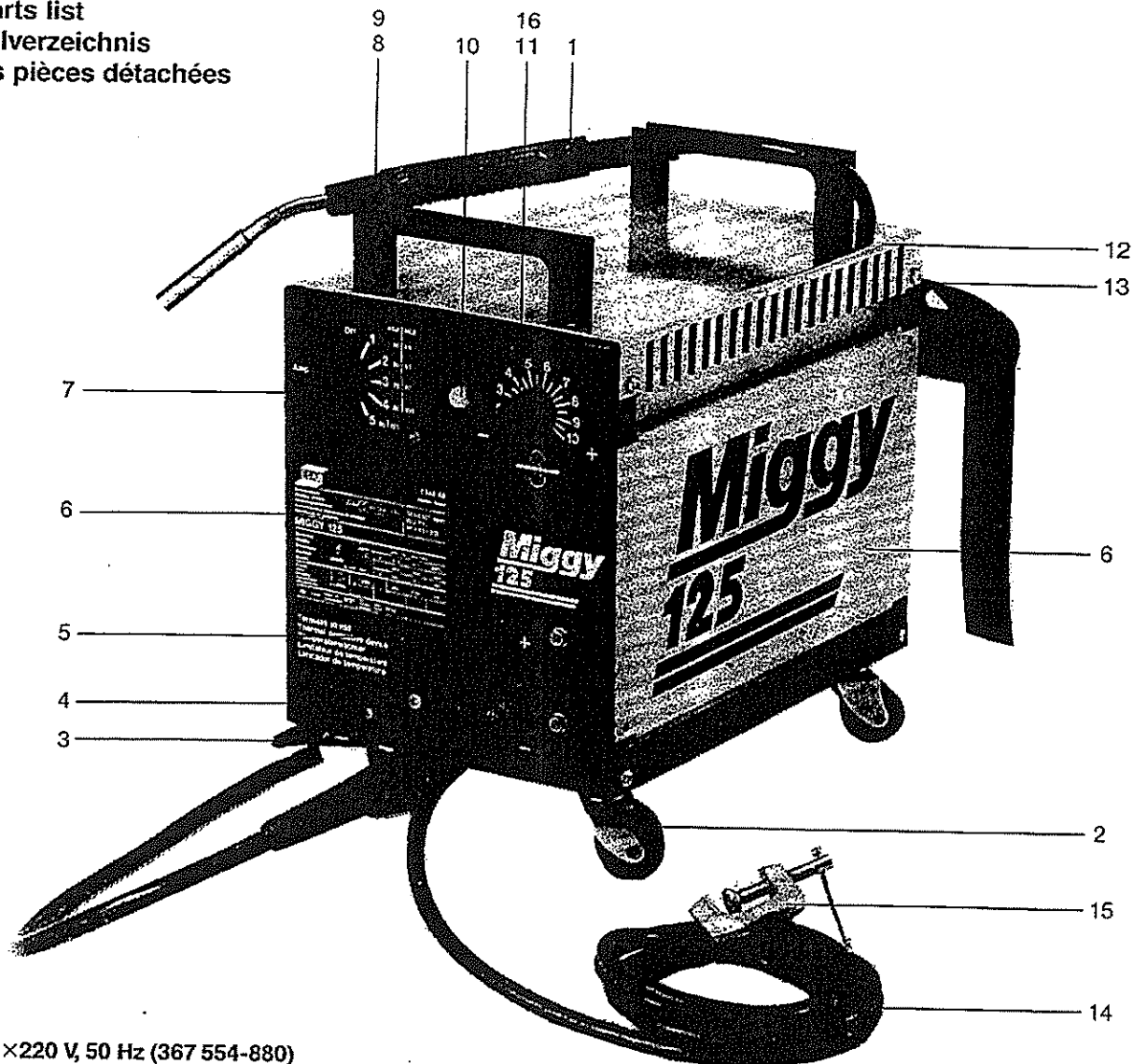


Dimensioner och vikt
 Dimensions and weight
 Abmessungen und Gewicht
 Dimensions et poids



1-fas 1-phase Einphasen Monophasée	3-fas 3-phase Dreiphasen Triphasée
34 kg	26 kg

Reservdelsförteckning
Spare parts list
Erstazteilverzeichnis
Liste des pièces détachées



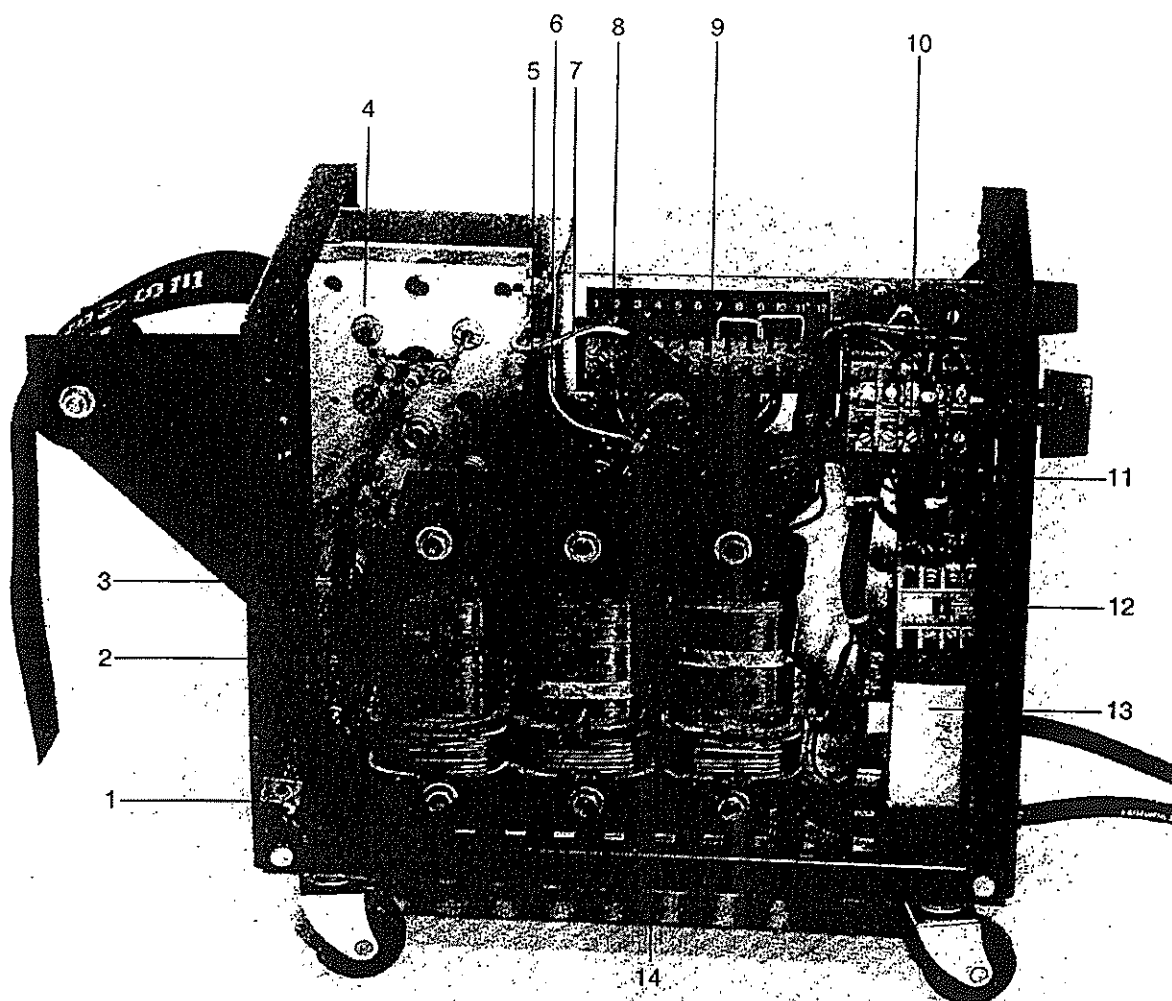
MIGGY 125 1×220 V, 50 Hz (367 554-880)

MIGGY 125 1×240 V, 50 Hz (367 565-880)

MIGGY 125 3×220/380 V, 50 Hz, 220 V, 50 Hz (367 555-880)

Pos.	Antal Qty Anzahl	Best.nr. Order No. Bestellnr.	Beskrivning	Description	Beschreibung	Désignation
1	1	321 208-880	Svetspistol – PSE 90	Welding gun – PSE 90	Schweißpistole – PSE 90	PSE 90
2	4	369 193-001	Länkhjul	Swivel castors	Lenkrollen	Galets pivotants
3	1	321 295-001	Nät-kabel kompl.	Mains cable	Netzkabel	Câble d'alimentation
3.1	1	2626 133-17	Nät-kabel	Mains cable	Netzkabel	Câble d'alimentation
4	2	321 220-001	Genomföringsbussning	Grommet	Durchführung	Passe-fil
5	1	367 567-001	Frontplåt 220V 1~	Front panel	Frontblech	Panneau avant
5.1	1	367 568-001	Frontplåt 240V 1~	Front panel	Frontblech	Panneau avant
5.2	1	367 569-001	Frontplåt 220/380V 3~	Front panel	Frontblech	Panneau avant
6	2	321 215-001	Sidoplåt	Side panel	Seitenblech	Côté
7	1	367 570-001	Vred	Knob	Drehgriff	Bouton
8	2	368 763-001	Handtag	Handle	Handgriff	Poignée
9	2	156 389-001	Skena	Rail	Schiene	Renfort de poignée
10	1	192 576-010	Signallampa	Pilot lamp	Signalleuchte	Lampe témoin
11	1	191 510-106	Ratt	Knob	Drehgriff	Bouton
12	1	321 216-001	Lock	Cover	Deckel	Couvercle
13	17	2121 107-42	Skruv	Screw	Schraube	Vis
14	1	321 272-881	Återledarkabel	Return cable	Massekabel	Câble de pièce
15	1	6281 038-01	Svetsklämma	Welding clamp	Schweißklemme	Pince de pièce
16	1	321 259-880	Potentiometer kompl.	Rheostat cpl.	Drehwiderstand kpl.	Potentiomètre complet

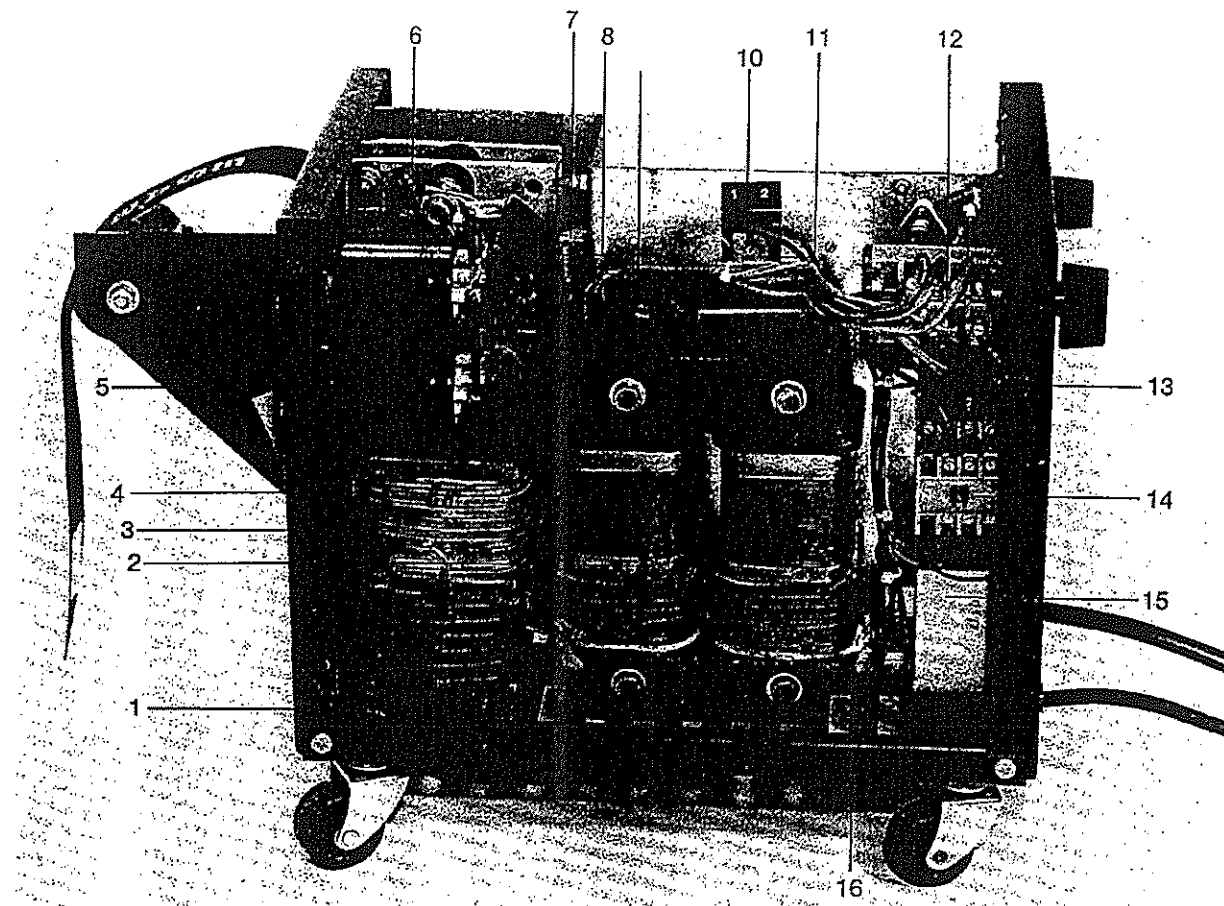
Anm. Pos. 3 3m, 3×1,5 mm², 1-fas, 1-phase, Einphasen, monophasé
Remarks Pos. 3.1 3m, 4×1,5 mm², 3-fas, 3-phase, Drehstrom, triphasé
Bemerk. Pos. 5 220 V, 1-fas, 1-phase, Einphasen, monophasé
Remarques Pos. 5.1 240 V, 1-fas, 1-phase, Einphasen, monophasé
Pos. 5.2 220/380 V, 3-fas, 3-phase, Dreiphasen, triphasé



MIGGY 125; 3×220/380 V, 50 Hz, 220 V, 60 Hz (367 555-880)

Pos.	Antal Qty Anzahl	Best.nr. Order No. Bestellnr.	Beskrivning	Description	Beschreibung	Désignation
1	1	321 227-001	Bakre plåt	Rear panel	Hintere Blech	Face arrière
2	1	321 200-880	Transformator kompl.	Transformer, cpl.	Transformator, kpl	Transformateur complet
3	3	321 202-880	Spole	Coil	Spule	Enroulement
4	1	321 229-001	Termostat	Thermostat	Thermostat	Thermostat
5	1	321 207-880	Diodbrygga, komplett	Diode bridge	Diodenbrücke	Pont de diodes
6	1	191 094-129	Motstånd	Resistor	Widerstand	Résistance
7	2	192 883-003	Kondensator	Capacitor	Kondensator	Condensateur
8	1	193 045-002	Plint, 3-polig	Connection block 3-pole	Klemmbrett, 3-polig	Bloc de connection, 3 pôles
9	1	321 253-001	Skylt	Reference plate	Hinweisschild	Plaque indicatrice
10	1	193 045-011	Plint, 12-polig	Connection block, 12-pole	Klemmbrett, 12-polig	Bloc de connection, 12 pôles
11	1	367 571-001	Strömställare	Switch	Stromschalter	Commutateur
12	17	151 270-001	Snabbblåsmutter	Spring catch nut	Schnappschloßmutter	Écrou à tôle
13	1	193 299-101	Kontaktor	Contact	Schalterschütz	Contacteur
14	1	367 572-001	Manövertransformator	Auxil. transformer	Steuertransformator	Transformateur auxiliaire
15	1	321 222-001	Bottenplåt	Base plate	Bodenplatte	Plaque de base

Anm. Pos. 6 0,1 µF
Remarks Pos. 12 EG 10
Bemerk.
Remarque

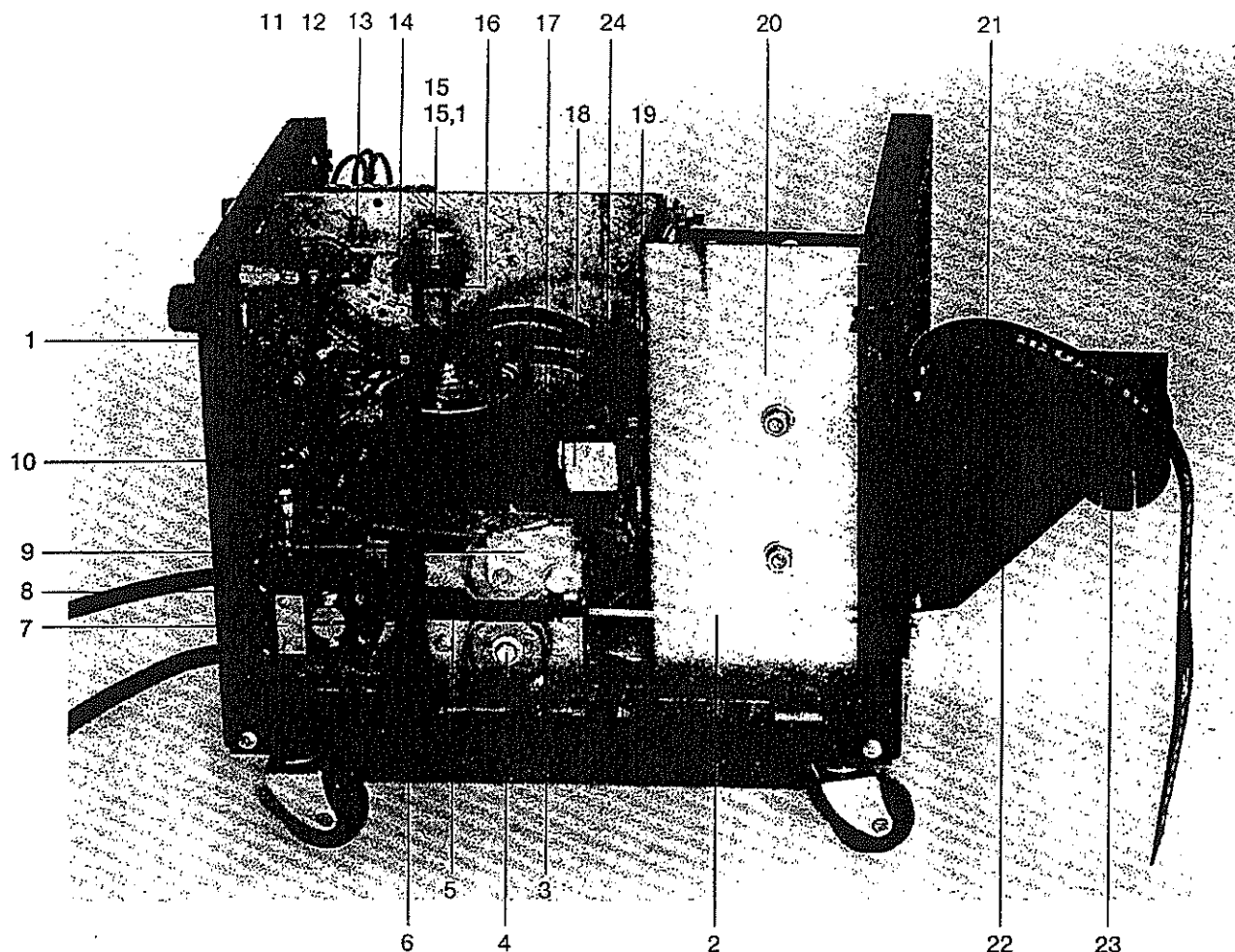


MIGGY 125; 1x220 V, 50 Hz (367 554-880)

MIGGY 125; 1x240 V, 50 Hz (367 565-880)

Pos.	Antal Qty Anzahl	Best.nr. Order No. Bestellnr.	Beskrivning	Description	Beschreibung	Désignation
1	1	321 227-001	Bakre plåt	Rear panel	Hinteres Blech	Face arrière
2	1	321 285-880	Transformator kompl.	Transformer, cpl.	Transformator, kpl.	Transformateur complet
2.1	2	321 282-880	Spole	Coil	Spule	Enroulement
2.1	1	321 296-880	Transformator kompl.	Transformer cl.	Transformator kpl.	Transformateur
2.1	2	321 294-880	Spole	Coil	Spule	Enroulement
3	1	321 277-880	Induktor	Inductor	Induktor	Inductance
4	1	321 229-001	Termostat	Thermostat	Thermostat	Thermostat
5	2	367 573-001	Kondensator	Capacitor	Kondensator	Condensateur
6	1	321 273-880	Diodbrygga, kompl.	Diod bridge	Diodenbrücke	Pont de diodes
7	1	193 045-002	Plint, 3-pol	Connection block	Klemmbrett, 3-polig	Bloc de connection, 3 pôles
8	2	192 883-003	Kondensator	Capacitor	Kondensator	Condensateur
9	1	191 094-129	Motstånd	Resistor	Widerstand	Résistance
10	1	320 355-001	Skyllt	Reference plate	Hinweisschild	Plaque indicatrice
11	1	193 045-001	Plint, 2-pol	Connection block, 2-pole	Klemmbrett, 2-polig	Bloc de connection 2 pôles
12	1	367 763-001	Strömställare	Switch	Stromschalter	Commutateur
13	18	151 270-001	Snabbblåsmutter	Spring catch nut	Schnappschloßmutter	Écrou à tôle
14	1	193 296-101	Kontaktor	Contact	Schalterschütz	Contacteur
15	1	367 572-001	Manövertransformator	Auxil. transformer	Steuertransformator	Transformateur auxiliaire
16	1	321 222-001	Bottenplåt	Base plate	Bodenplatte	Plaque de base

Anm. Pos. 2 220 V
 Remarks Pos. 2.1 240 V
 Bemerk. Pos. 5 4.700µF
 Remarques Pos. 8 0,1 µF
 Pos. 9 10 W 220Ω



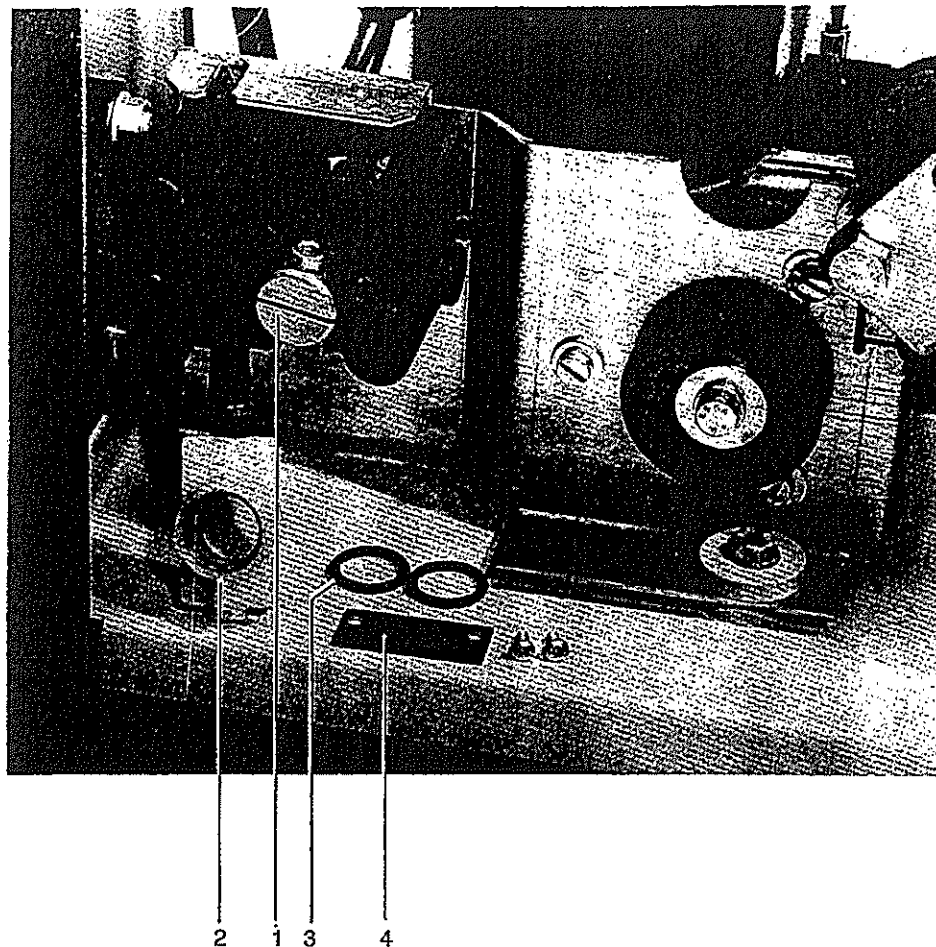
MIGGY 125; 1×220 V, 50 Hz (367 554-880)

MIGGY 125; 1×240 V, 50 Hz (367 565-880)

MIGGY 125; 3×220/380 V, 50 Hz, 220 V, 60 Hz (367 555-880)

Pos.	Antal Qty	Best.nr. Order No.	Beskrivning	Description	Beschreibung	Désignation
Anzahl	Bestellnr.					
1	1	0408 594-06	Genomföringsbussning	Grommet	Durchführung	Douille isolante
2	1	157 349-002	Elektroledare	Wire feed conduit	Drahtleiter	Guide-fil dévidoir
3	2	153 043-002	Isolerbricka	Insulating washer	Isolierscheibe	Rondelle isolante
4	1	157 241-001	Matarhjul	Feed roller	Vorschubrolle	Galet d'alimentation
5	1	365 511-880	Styrmunstycke	Guide nozzle	Drahtführungsdüse	Guide-fil alimentation
6	1	157 246-001	Konsol	Bracket	Konsole	Équerre
7	1	156 701-001	Kontaktbleck	Contact plate	Kontaktblech	Contact
8	1	156 596-001	Anslutningsblock	Connection block	Anschlußleiste	Bloc d'accouplement
9	1	157 245-880	Tryckarm, kpl	Pressure arm, cpl	Druckhebel, kpl	Levier de pression
10	1	157 326-001	Drivenhjelm	Drive unit	Antriebsaggregat	Moteur d'alimentation
11	1	146 166-006	Transistor	Transistor	Transistor	Transistor
12	1	146 166-003	Isolerbricka	Insulating washer	Isolierscheibe	Isolant mica
13	1	192 578-001	Sockel	Base	Sockel	Prise
14	1	191 093-141	Motstånd	Resistor	Widerstand	Résistance
15	1	191 618-173	Kondensator	Capacitor	Kondensator	Condensateur
15,1	1	192 883-006	Kondensator	Capacitor	Kondensator	Condensateur
16	2	192 736-007	Diod	Diode	Diode	Diode
17	1	157 453-001	Kåpa	Casing	Einkapselung	Raccordement moteur
18	1	366 645-001	Magnetventil	Solenoid valve	Magnetventil	Électrovanne
19	1	192 579-209	Motstånd	Resistor	Widerstand	Résistance
20	1	321 232-001	Mellanplåt	Partition	Zwischenwand	Cloison
21	1	321 218-001	Bobinskydd	Reel protection	Bobinenschutz	Bandelette tissu
22	1	321 231-001	Bobinhållare	Reel support	Bobinenträger	Support de bobine
23	1	152 177-001	Nav	Hub	Nabe	Moyeu porte-bobine
24	1	191 954-101	Gummislang	Rubber hose	Gummischlauch	Tube caoutchouc

Anm. Pos. 14 2,2 KΩ, 4, 2W
 Remarks Pos. 15 22 μF, 100V
 Bemerk. Pos. 15,1 0,33 μF
 Remarques Pos. 19 3Ω
 Pos. 24 L=350 mm



MIGGY 125 samtliga modeller
 MIGGY 125 all models
 MIGGY 125 alle Ausführungen
 MIGGY 125 tous modèles

Pos.	Antal Qty Anzahl	Best.nr. Order No. Bestellnr.	Beskrivning	Description	Beschreibung	Désignation
1	1	0410 742-02	Kabelfäste	Cable terminal	Kabelanschluß	Raccord de câble
2	1	156 597-001	Kopplingsstycke	Connection strip	Klemmleiste	Connecteur de gaz
3	2	2152 012-12	O-ring	O-ring	O-Dichtungsring	Joint torique
4	1	156 760-001	Lock	Cover	Deckel	Plaque de fermeture

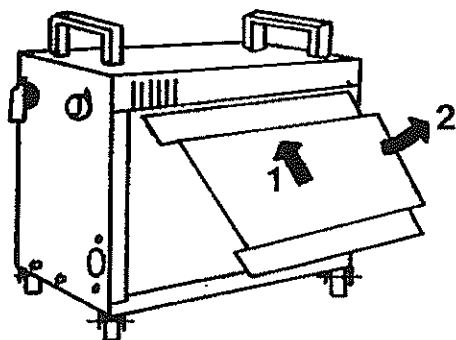
Anm. Pos. 3 14,3×2,4

Remarks

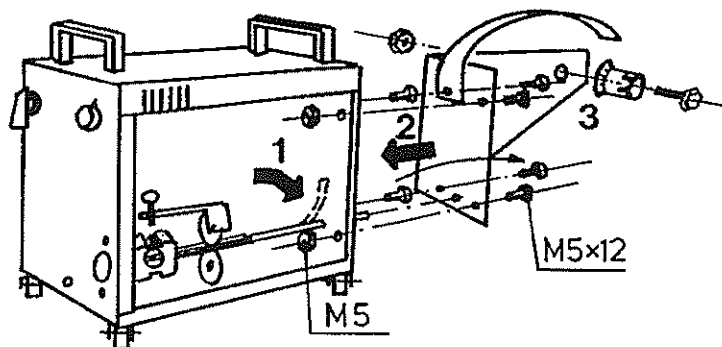
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Remarques

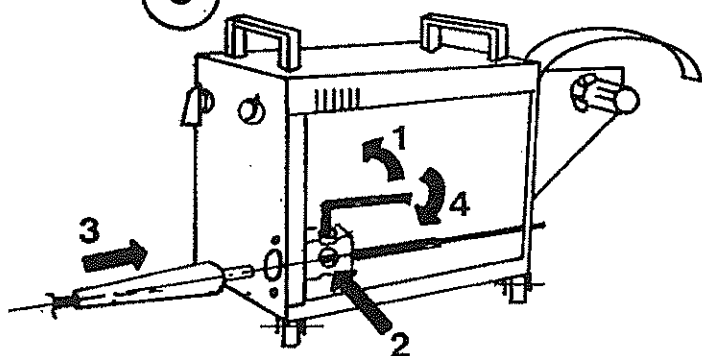
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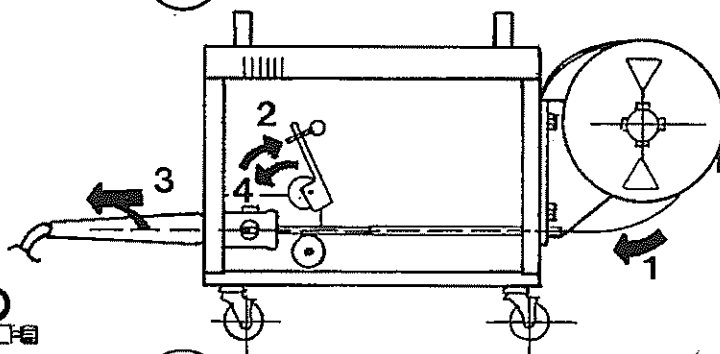
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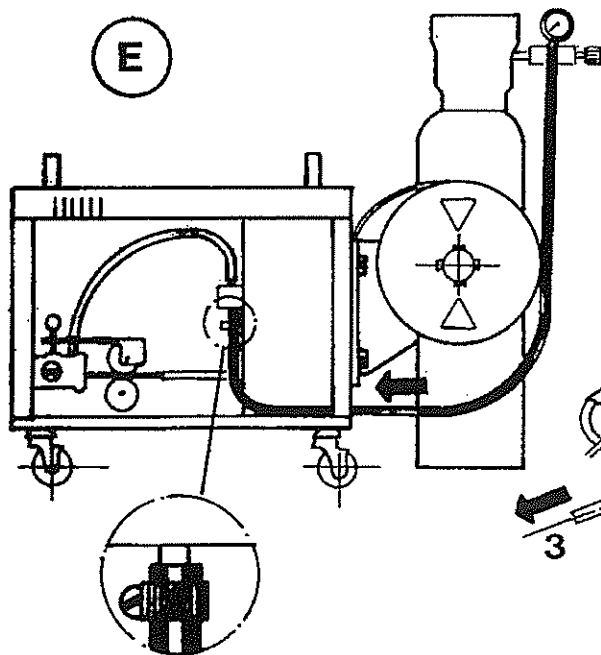
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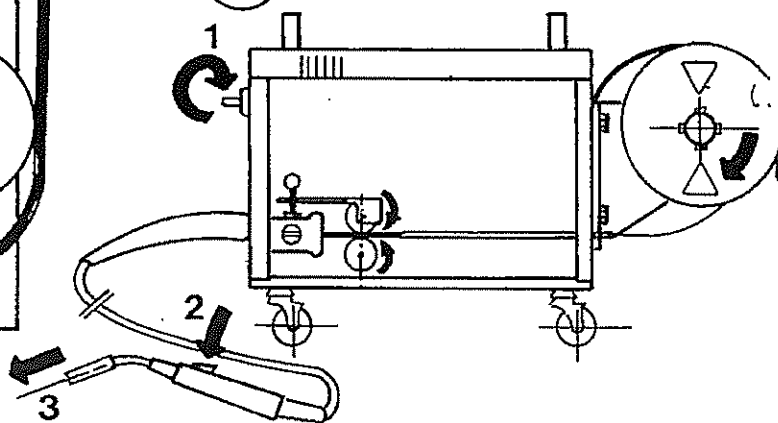
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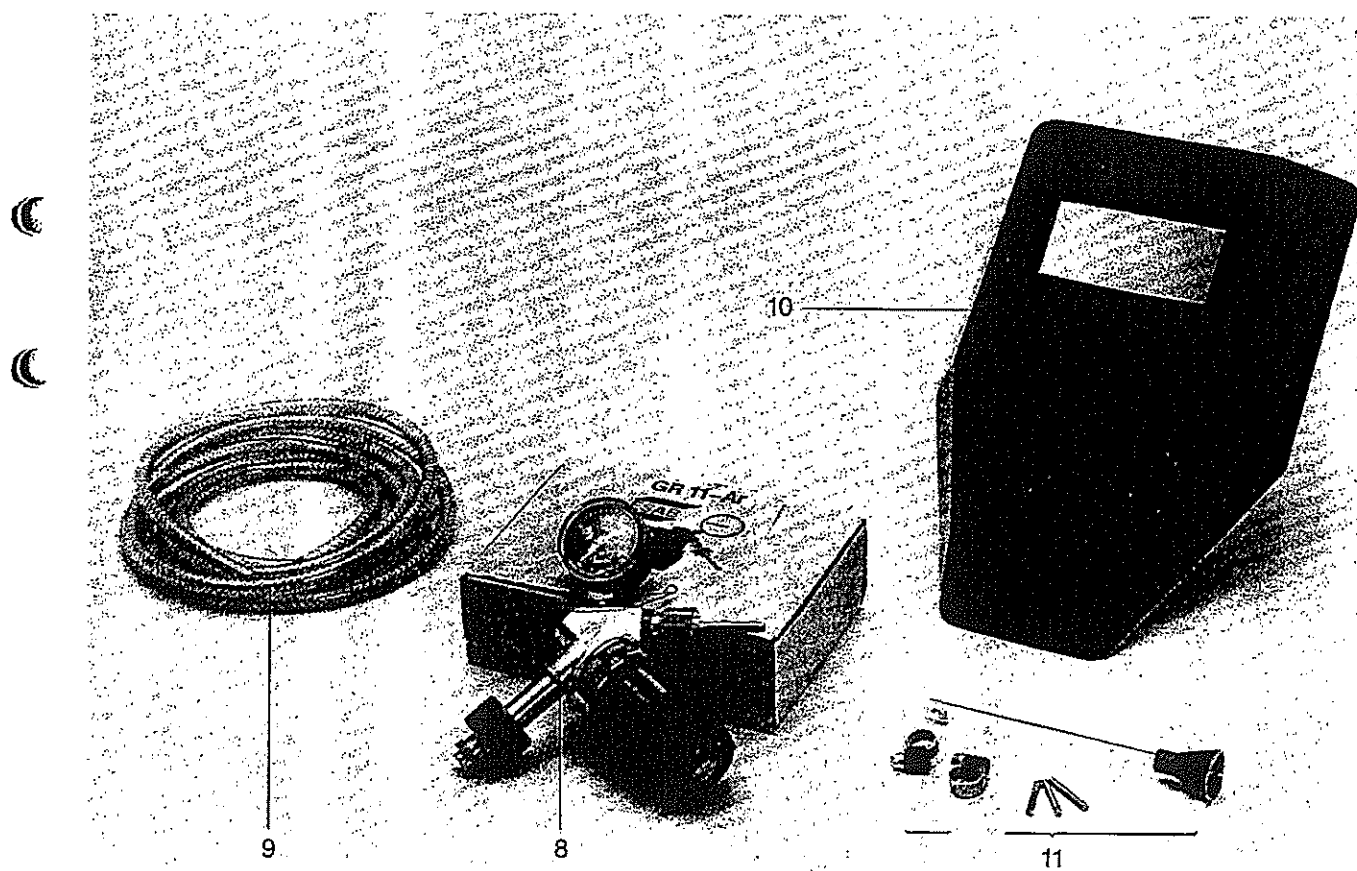
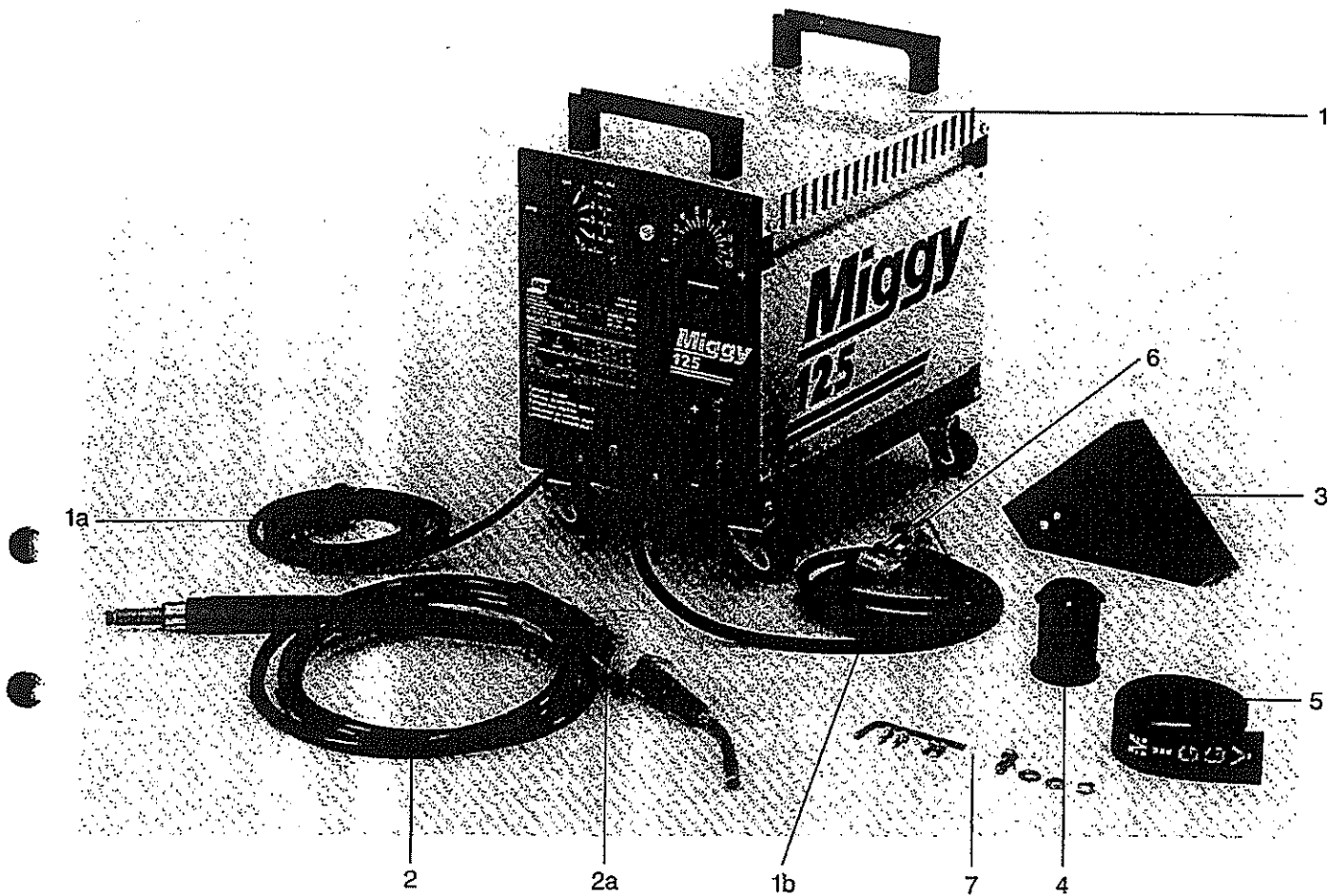


E



F





ESAB subsidiaries and representative offices

Europe

AUSTRIA

ESAB Ges.m.b.H
Vienna-Liesing
Tel: +43 1 888 25 11
Fax: +43 1 888 25 11 85

BELGIUM

S.A. ESAB N.V.
Brussels
Tel: +32 2 745 11 00
Fax: +32 2 726 80 05

THE CZECH REPUBLIC

ESAB VAMBERK s.r.o.
Prague
Tel: +420 2 819 40 885
Fax: +420 2 819 40 120

DENMARK

Aktieselskabet ESAB
Copenhagen-Valby
Tel: +45 36 30 01 11
Fax: +45 36 30 40 03

FINLAND

ESAB Oy
Helsinki
Tel: +358 9 547 761
Fax: +358 9 547 77 71

FRANCE

ESAB France S.A.
Cergy Pontoise
Tel: +33 1 30 75 55 00
Fax: +33 1 30 75 55 24

GERMANY

ESAB GmbH
Solingen
Tel: +49 212 298 0
Fax: +49 212 298 204

GREAT BRITAIN

ESAB Group (UK) Ltd
Waltham Cross
Tel: +44 1992 76 85 15
Fax: +44 1992 71 58 03

ESAB Automation Ltd
Andover

Tel: +44 1264 33 22 33
Fax: +44 1264 33 20 74

HUNGARY

ESAB Kft
Budapest
Tel: +36 1 20 44 182
Fax: +36 1 20 44 186

ITALY

ESAB Saldatura S.p.A.
Mesero (Mi)
Tel: +39 02 97 96 81
Fax: +39 02 97 28 91 81

THE NETHERLANDS

ESAB Nederland B.V.
Utrecht
Tel: +31 30 248 59 22
Fax: +31 30 248 52 60

NORWAY

AS ESAB
Larvik
Tel: +47 33 12 10 00
Fax: +47 33 11 52 03

POLAND

ESAB Sp.z.o.o.
Warsaw
Tel: +48 22 813 99 63
Fax: +48 22 813 98 81

PORTUGAL

ESAB Lda
Lisbon
Tel: +351 1 837 1527
Fax: +351 1 859 1277

SLOVAKIA

ESAB Slovakia s.r.o.
Bratislava
Tel: +421 7 44 88 24 26
Fax: +421 7 44 88 87 41

SPAIN

ESAB Ibérica S.A.
Alcobendas (Madrid)
Tel: +34 91 623 11 00
Fax: +34 91 661 51 83

SWEDEN

ESAB Sverige AB
Gothenburg
Tel: +46 31 50 95 00
Fax: +46 31 50 92 22

ESAB International AB
Gothenburg

Tel: +46 31 50 90 00
Fax: +46 31 50 93 60

SWITZERLAND

ESAB AG
Dietikon
Tel: +41 1 741 25 25
Fax: +41 1 740 30 55

North and South America

ARGENTINA

CONARCO
Buenos Aires
Tel: +54 11 4 753 4039
Fax: +54 11 4 753 6313

BRAZIL

ESAB S.A.
Contagem-MG
Tel: +55 31 333 43 33
Fax: +55 31 361 31 51

CANADA

ESAB Group Canada Inc.
Mississauga, Ontario
Tel: +1 905 670 02 20
Fax: +1 905 670 48 79

MEXICO

ESAB Mexico S.A.
Monterrey
Tel: +52 8 350 5959
Fax: +52 8 350 7554

USA

ESAB Welding & Cutting Products
Florence, SC
Tel: +1 843 669 44 11
Fax: +1 843 664 44 58

Asia/Pacific

AUSTRALIA

ESAB Australia Pty Ltd
Ermington
Tel: +61 2 9647 1232
Fax: +61 2 9748 1685

CHINA

Shanghai ESAB A/P
Shanghai
Tel: +86 21 6539 7124
Fax: +86 21 6543 6622

INDIA

ESAB India Ltd
Calcutta
Tel: +91 33 478 45 17
Fax: +91 33 468 18 80

INDONESIA

P.T. Esabindo Pratama
Jakarta
Tel: +62 21 460 01 88
Fax: +62 21 461 29 29

MALAYSIA

ESAB (Malaysia) Snd Bhd
Selangor
Tel: +60 3 703 36 15
Fax: +60 3 703 35 52

SINGAPORE

ESAB Singapore Pte Ltd
Singapore
Tel: +65 861 43 22
Fax: +65 861 31 95

ESAB Asia/Pacific Pte Ltd
Singapore

Tel: +65 861 74 42
Fax: +65 863 08 39

SOUTH KOREA

ESAB SeAH Corporation
Kyung-Nam
Tel: +82 551 289 81 11
Fax: +82 551 289 88 63

UNITED ARAB EMIRATES

ESAB Middle East
Dubai
Tel: +971 4 338 88 29
Fax: +971 4 338 87 29

Representative offices

BULGARIA

ESAB Representative Office
Sofia
Tel/Fax: +359 2 974 42 88

EGYPT

ESAB Egypt
Dokki-Cairo
Tel: +20 2 390 96 69
Fax: +20 2 393 32 13

ROMANIA

ESAB Representative Office
Bucharest
Tel/Fax: +40 1 322 36 74

RUSSIA-CIS

ESAB Representative Office
Moscow
Tel: +7 095 937 98 20
Fax: +7 095 937 95 80

ESAB Representative Office

St Petersburg
Tel: +7 812 325 43 62
Fax: +7 812 325 66 85

Distributors

For addresses and phone numbers to our distributors in other countries, please visit our home page

www.esab.com



ESAB AB
SE-695 81 LAXÅ
SWEDEN
Phone +46 584 81 000
Fax +46 584 123 08

www.esab.com

